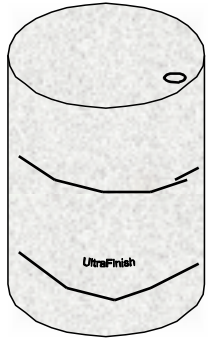


# ULTRAFINISH LIQUID COMPOUND APPLICATION GUIDE

Literature #  
Compound Guide

Guide only. No performance guarantees are implied. Compound listed first is best choice.

APPLICATION	STEEL	STAINLESS	BRASS BRONZE	ALUM.	ZINC	COPPER GOLD SILVER	POWDERED METAL (STEEL)	PEWTER
GENERAL PURPOSE	44Q LR 600-S	44Q LR 600-S	MA 30 MA 30	44Q	44Q	24Q	LR 600-S	————
BURNISH WITH HD CERAMIC MEDIA	MA-30 24Q	MA-30 24Q	24Q	24Q MA 30	MA 30 30 Q	24Q	24Q MA 30	24Q
BURNISH WITH STEEL MEDIA	24Q	24Q	24Q	24Q	30 Q	24Q	24Q	24Q
LIGHT DESCALE	24Q	24Q	24Q	24Q	————	24Q	24Q	————
HEAVY HEAT TREAT DESCALING	2 DL	2 DL	————	————	————	————	————	————
RUST INHIBIT / GENERAL PURPOSE	LR 600-S	————	————	————	————	————	LR 600-S	————
LIGHT OIL / COOLANT REMOVAL IN VIBE	LR 600-S 44Q	LR 600-S 44Q	LR 600-S 44Q	44Q	30 Q	LR 600-S 44Q	LR 600-S	————
HEAVY OIL REMOVAL IN VIBE	LR 600-S	LR 600-S	LR 600-S	————	————	————	LR 600-S	————
SHORT TERM RUST INHIBIT	44Q	————	————	————	————	————	44Q	————
LONG TERM RUST INHIBITOR	LR 600-S	————	————	————	————	————	LR 600-S	————



## Ultrafinish Liquid Compounds

- ◆ GENERAL PURPOSE DEBURRING
- ◆ BURNISHING METALS TO HIGHEST LUSTER
- ◆ DESCALE METAL AFTER HEAT TREAT
- ◆ LONG TERM RUST PROTECTION
- ◆ OIL EMULSIFIERS
- ◆ SPECIALTY FORMULATIONS
- ◆ TECHNICAL SUPPORT (SAMPLE PROCESS LAB)
- ◆ 5 GALLON , 55 GALLON AND 350 GALLON PACKAGING
- ◆ BLANKET ORDER PROGRAMS
- ◆ FAST SHIPMENT FROM STOCK
- ◆ AUTOMATIC COMPOUND MIXING SYSTEMS
- ◆ SETTLING TANKS FOR OUTBOUND EFFLUENT CONTROL

44 Q	Our most popular compound 44Q is a general purpose cleaner with good rust inhibition qualities for use on all metals with any media. 44Q can be used in almost any application suspending soils, keeping media clean and free cutting. PH Factor: 8.0 Mix at approximately 2-3 ounces per gallon of water.
MA-30	Highly concentrated neutral burnisher for the brightest finish on all metals. Some rust protection. Use with any ceramic or plastic media. Excellent burnishing results when combined with our HD composition ceramic media. PH Factor: Neutral Mix at approximately 1-2 ounces per gallon of water.
24Q	Mildly acidic burnisher with very good cleaning properties. Imparts a brilliant color on any metal except zinc. 24 Q can be used with any media but is especially suited for steel media processing. Has good short term rust inhibiting qualities. PH Factor : 3.6 Mix at approximately 1/2 to 2 ounces per gallon of water.
LR 600-S	Highly concentrated alkaline rust inhibitor / cleaner / degreaser that provides incredible long term shelf life results on cast iron, powdered metal and any other ferrous metal. LR 600-S is versatile and can be used in the vibratory machine and afterward as a post process dip solution. PH Factor: 8.0 Mix at approximately 2 ounces per gallon in the vibe and for post process dip or steel media protection (after 24Q), use 6-8 ounces of LR 600-S per gallon of water.
2 DL	High alkaline heavy duty descaling compound for ferrous metals only. Use to remove heavy heat treat scale , rust and stamping oils when combined with ceramic media. PH Factor: 11.0 Use 1-3 ounces per gallon of water.

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